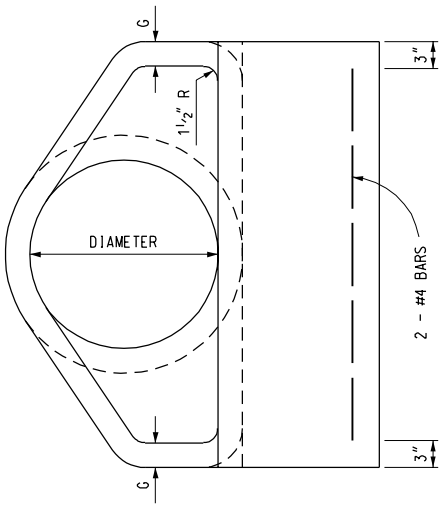
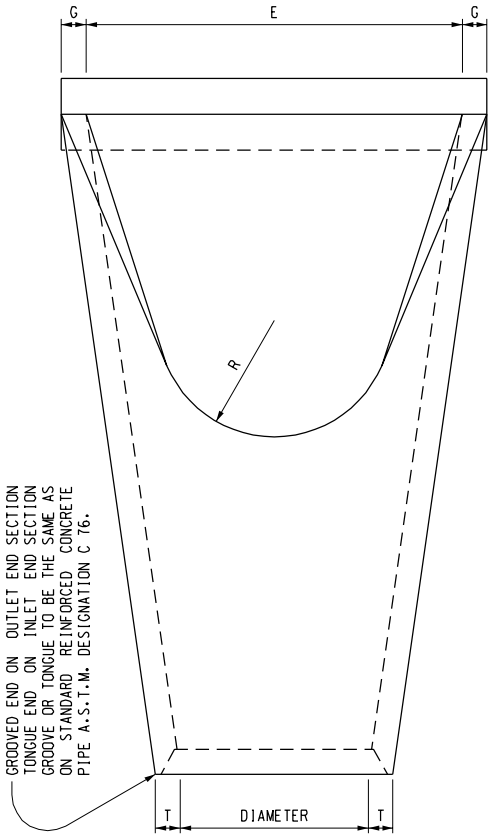
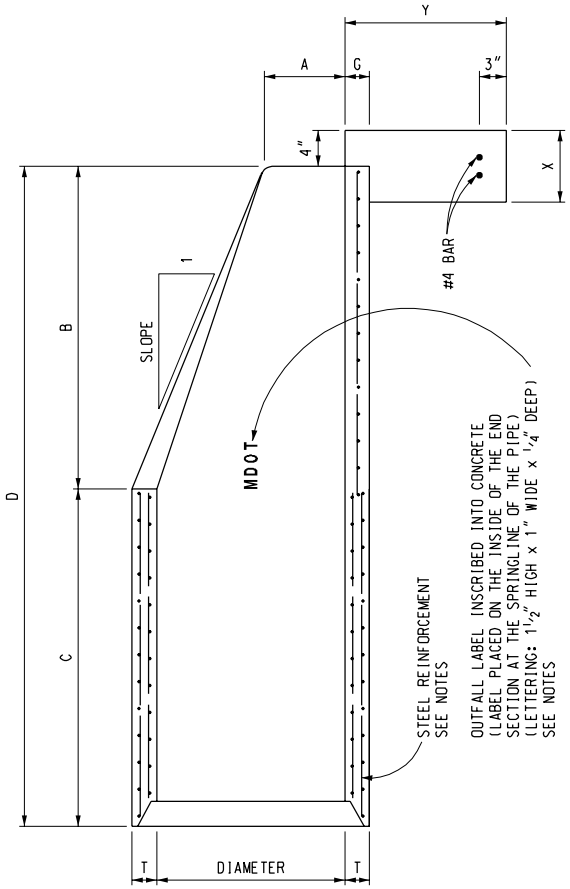


END ELEVATION



PLAN VIEW



LONGITUDINAL SECTION

MDOT
Michigan Department of Transportation

PREPARED BY
DESIGN
SUPPORT AREA

DRAWN BY: B.L.T.

CHECKED BY: W.K.P.

DEPARTMENT DIRECTOR
Gloria J. Jeff

APPROVED BY: _____
ENGINEER OF DELIVERY

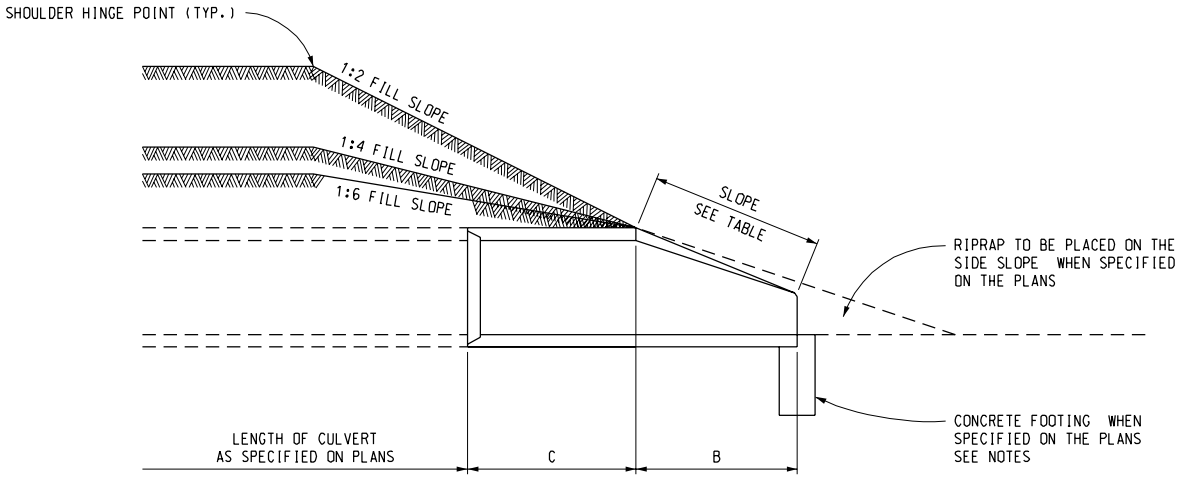
APPROVED BY: _____
ENGINEER OF DEVELOPMENT

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF HIGHWAY DEVELOPMENT STANDARD PLAN FOR

PRECAST CONCRETE END SECTION FOR PIPE CULVERT

11-17-2005	4-21-2005	R-86-D	SHEET
F.H.W.A. APPROVAL	PLAN DATE		1 OF 2

NOTE: THIS PLAN IS NOT A LEGAL ENGINEERING DOCUMENT BUT AN ELECTRONIC DUPLICATE. THE ORIGINAL SIGNED COPY APPROVED FOR PUBLICATION, IS KEPT ON FILE AT THE MICHIGAN DEPARTMENT OF TRANSPORTATION.



SLOPE DETAIL

TABLE OF DIMENSIONS

PIPE DIAMETER (INCHES)	APPROX. SLOPE	T (INCHES)	A (INCHES)	B (INCHES)	C (INCHES)	D (INCHES)	E (INCHES)	G (INCHES)	R (INCHES)	X (INCHES)	Y (INCHES)
12	2.4 to 1	2	4	24	49	73	24	2	9	8	18
15	2.4 to 1	2 1/4	6	27	46	73	30	2 1/4	11	8	18
18	2.3 to 1	2 1/2	9	27	46	73	36	2 1/2	12	8	18
21	2.4 to 1	2 3/4	9	36	37 1/2	73 1/2	42	2 3/4	13	8	18
24	2.5 to 1	3	9 1/2	43 1/4	30 1/2	73 1/2	48	3	14	8	18
27	2.5 to 1	3 1/4	10 1/2	49 1/4	24 1/2	73 1/2	54	3 1/4	14 1/2	8	18
30	2.5 to 1	3 1/2	12	54	19 3/4	73 3/4	60	3 1/2	15	8	18
36	2.5 to 1	4	15	63	34 3/4	97 3/4	72	4	20	8	18
42	2.5 to 1	4 1/2	21	63	35	98	78	4 1/2	22	10	24
48	2.5 to 1	5	24	72	26	98	84	5	22	10	24
54	2.0 to 1	5 1/2	27	65	33 1/4	98 1/4	90	5 1/2	24	10	24
60	1.9 to 1	6	35	60	39	99	96	5	*	12	24
66	1.7 to 1	6 1/2	30	72	27	99	102	5 1/2	*	12	24
72	1.8 to 1	7	36	78	21	99	108	6	*	12	24
78	1.8 to 1	7 1/2	36	90	21	111	114	6 1/2	*	12	24
84	1.6 to 1	8	36	90 1/2	21	111 1/2	120	6 1/2	*	12	24

* AS FURNISHED BY THE MANUFACTURER

NOTES:

CONCRETE IN THESE END SECTIONS SHALL BE THE SAME GRADE AND STRENGTH AS SPECIFIED FOR REINFORCED CONCRETE PIPE, A.S.T.M. DESIGNATION C 76 CLASS II, EXCEPT AS MODIFIED BY THE STANDARD SPECIFICATION.

REINFORCEMENT IN THE "C" PORTION SHALL BE THE SAME AS SPECIFIED FOR REINFORCED CONCRETE, A.S.T.M. DESIGNATION C 76 CLASS I FOR THE SIZE OF CONNECTING PIPE.

REINFORCEMENT IN THE "B" PORTION SHALL HAVE A CROSS-SECTIONAL AREA EQUAL TO THAT OF ONE LAYER OF STEEL IN THE "C" PORTION.

THE END OF THE PIPE CULVERT SHALL BE PLACED IN THE CONCRETE END SECTION SO THAT THE FLOW LINES ARE FLUSH. THE JOINT SHALL BE COMPLETELY FILLED WITH MORTAR.

TO CHANGE THE FILL SLOPE TO THE SLOPE OF THE END SECTION USE A TRANSITION SLOPE OF APPROXIMATELY 10' IN LENGTH TO PROVIDE A PLEASING APPEARANCE.

VARIATIONS IN DIMENSIONS - THE THICKNESS OF CONCRETE, THE POSITION OF STEEL, AND THE INTERNAL DIAMETER OF THE PIPE SHALL CONFORM WITH THE VARIATIONS IN DIMENSIONS AS PROVIDED IN THE SPECIFICATIONS FOR REINFORCED CONCRETE CULVERT, STORM DRAINS, AND SEWER PIPE, A.S.T.M. DESIGNATION C 76.

PLACE CONCRETE FOOTING WHEN CULVERT GRADE IS 4% OR MORE, OR WHEN SPECIFIED ON THE ROAD PLANS.

OUTFALL LABEL TO BE USED ONLY WHERE STORMWATER WILL DISCHARGE DIRECTLY TO THE WATERS OF THE STATE.

MICHIGAN DEPARTMENT OF TRANSPORTATION
BUREAU OF HIGHWAY DEVELOPMENT STANDARD PLAN FOR

PRECAST CONCRETE END SECTION FOR PIPE CULVERT

11-17-2005 F.H.W.A. APPROVAL	4-21-2005 PLAN DATE	R-86-D	SHEET 2 OF 2

NOTE: THIS PLAN IS NOT A LEGAL ENGINEERING DOCUMENT BUT AN ELECTRONIC DUPLICATE. THE ORIGINAL SIGNED COPY APPROVED FOR PUBLICATION, IS KEPT ON FILE AT THE MICHIGAN DEPARTMENT OF TRANSPORTATION.